

# ■ IMPULSE SEALERS HOW-TO-GUIDE



**Step 1.** Plug in power cord and adjust timing dial to desired setting (a good starting point is 2 ½). For cut and seal (round element), adjust timer to the lowest setting that will still seal and cut.



**Step 2.** Insert contents in bag. Place open end of the bag on the sealing pad.



**Step 3.** To seal only, bring the sealing arm down (light pressure) on the bag and sealing pad. Keep sealing arm down until the red light turns off, plus an additional 2-4 seconds to set the seal.



**Step 3a. Cut and seal operations.** While the sealing arm is depressed, tear the package away with your right hand.



**Step 4.** Example of sealed bag. Cut and seal bags will not have bag material above the seal.